



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	821090	PISTON/PISTON PIN (STANDARD)	8	GM ENGINE CODE 2FH & 3FH	
1	737	817412	PISTON/PISTON PIN (.032 O.S.)	AR	GM ENGINE CODE 2FH & 3FH	
2	39	821091	PISTON RING (STANDARD)	8	GM ENGINE CODE 2FH & 3FH	
2	39	817413	PISTON RING (.032 O.S.)	AR	GM ENGINE CODE 2FH & 3FH	
1	737	827664	PISTON/PISTON PIN (STANDARD)	8	GM ENGINE CODE 4FH & 5 FH	
1	737	827665	PISTON/PISTON PIN (.030 O.S.)	AR	GM ENGINE CODE 4FH & 5 FH	
2	39	827660	PISTON RING (STANDARD)	8	GM ENGINE CODE 4FH & 5 FH	
2	39	827661	PISTON RING (.030 O.S.)	AR	GM ENGINE CODE 4FH & 5 FH	
3/4	23	818473	BEARING SET (STANDARD)	1		
3/4	23	818474	BEARING SET (.001 U.S.)	AR		
3/4	23	818475	BEARING SET (.002 U.S.)	AR		
3/4	23	818476	BEARING SET (.010 U.S.)	AR		
3/4	23	818477	BEARING SET (.020 U.S.)	AR		
5	17	35312	DOWEL PIN (1/4" DIA.)	1		
6	26	811554	OIL SEAL	1		1
7	230	811563	FLYWHEEL	1		
8	10	49845	SCREW	6		
9		816805T	DRIVE PLATE	1		
10	10	35091	SCREW	6		
11	13	35048	LOCKWASHER	6		
13	614	9641	CONNECTING ROD	8		
14	10	19234	BOLT	16		
15	11	58056	NUT	16		
16	23	85726	BEARING UNIT (STANDARD)	8		
16	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		
16	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		
16	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		
16	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		
17	429	811550	CRANKSHAFT	1		
18	28	811558	KEY	1		